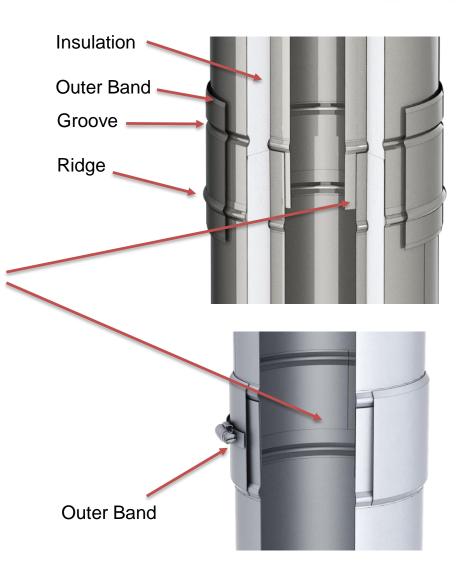


#### Jeremias Model DWKL and SWKL

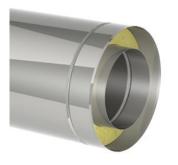
- Cutaway view of the joints after joining
  - DWKL double wall
  - SWKL single wall
- Conical joint design, high pressure capable
  (90" WC), no silicone sealant (steel to steel)
  2.2" of surface area at each joint

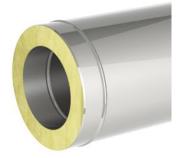




### Jeremias Model DWKL and SWKL

- Close up view of the joints before joining
  - DWKL double wall
  - SWKL single wall
- Conical joint design, high pressure capable (90" WC), no silicone sealant (steel to steel)











Jeremias Model DWKL and SWKL

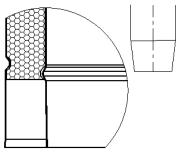
Let's start with the **DWKL** double wall. The single wall will then need no further explanation.





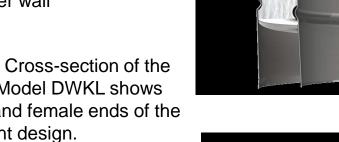


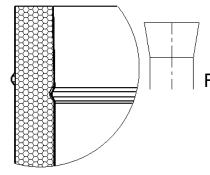
Female end



Male end - inner wall

A Closeup Cross-section of the Jeremias Model DWKL shows the male and female ends of the conical joint design.





Female end-inner wall





### Jeremias Model DWKL

### Required Tools:

- KL Paste
- Screwdriver
- Board
- 3 Lb SledgeHammer
- Male unit and female unit to be assembled





Jeremias Model DWKL

Notice- Flow Arrow -

This shows the flue gas flow direction, and will stay consistent during the entire venting route.





Jeremias Model DWKL

Clean the inside of the female joint connection





Jeremias Model DWKL

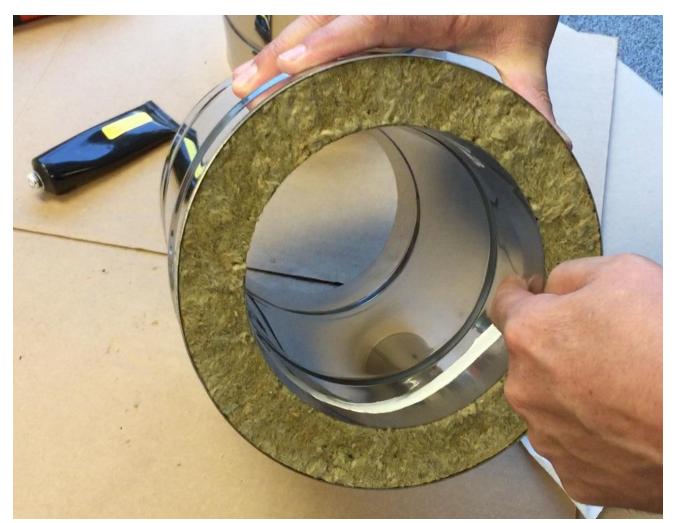
Clean the outside of the male joint connection





Jeremias Model DWKL

Apply KL Paste to inside of female joint connection





Jeremias Model DWKL

Proper amount of KL

Paste applied to inside of female joint connection.

KL Paste is a lubricant that enables the parts to slide together easier. It also contains microscopic ceramic beads that melt and seal the joints better.





Jeremias Model DWKL

Carefully place next piece in place – align carefully and gently slide into position...





Jeremias Model DWKL

Once in place, press down until there is firm resistance. There should be about 1/4" to 5/8" of space left at the joint





Jeremias Model DWKL

Next, place the Wooden Board over the top of the top piece and tap firmly into place with the hammer until there is no space left at the joint





Jeremias Model DWKL

The proper connection is made when there is no space left at the joint





Jeremias Model DWKL

Make sure that the inner liner protrudes only about 1/8" above the insulation





Jeremias Model DWKL

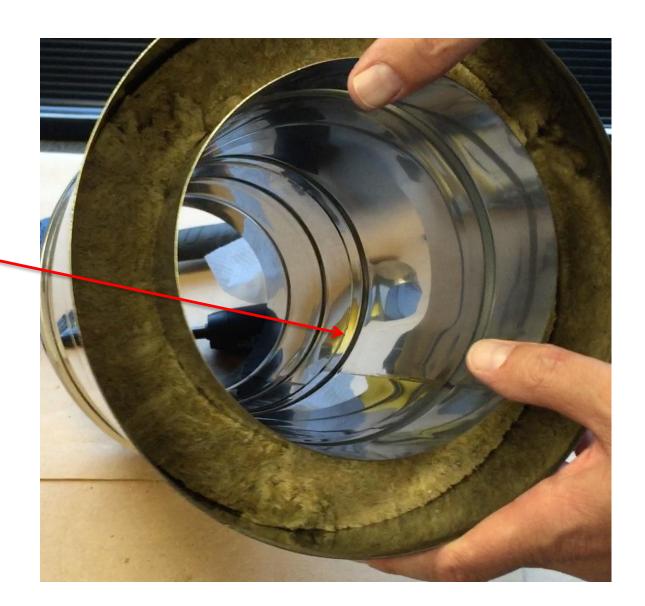
Move the Outer Band into postion and tighten down with the screwdriver. Note that the band can only go on one way- the groove is on top and the ridge is on the bottom. The band will cover the joint at the top and bottom.





Jeremias Model DWKL

If you look on the inside, you will see that the KL Paste has been squeezed out in a little bead, showing you how tight that joint really is...





Jeremias Model DWKL

The finished joint of these two pieces – shows you how quickly and easily you can assemble this beautiful product



