

- Engine Exhaust
- Boiler Breeching/Stack
- Fume Venting
- Fireplace Chimney

HPE

High Pressure Exhaust

Models DWKL and SWKL Submittal Record

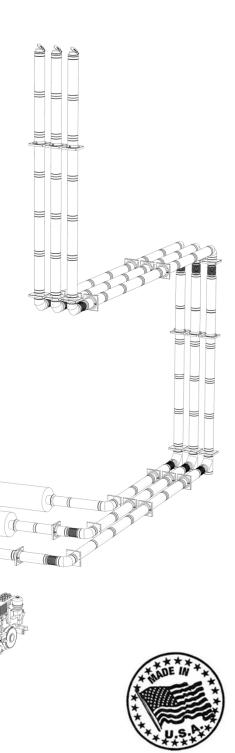
- □ DWKL Double Wall
- □ SWKL Single Wall

PROJECT:

PREPARED BY:

PREPARED FOR:





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JOLL JO LIDOW				

45EL 45° Elbow 90EL 90° Elbow 45T 45° Tee 90T 90° Tee

INTRODUCTION

Jeremias Exhaust Systems

Models DWKL and SWKL are factory built high pressure and high temperature exhaust systems for various type of appliances. Model DWKL is Double Wall and Model SWKL is Single Wall. Each may be intermixed in the same exhaust or chimney system.

Models DWKL and SWKL are intended for use in connecting heating and hot water appliances, engines, and turbines to the outdoors. There are also many other applications and uses including, but not limited to the following: Chimney Liners, Chutes, Dryer Vents, Fume Venting, Industrial Oven and Process Stacks, Incinerator Exhausts, Paint Booth Exhausts, Particle Conveying, and Ventilation Ducts.

STRONG - OPEN - INTERNATIONAL



40 Years of Experience

Jeremias is one of the world's leading manufacturers of flue and chimney systems for the exhaust of gases and ventilation, covering all kinds of domestic, commercial and industrial applications. Jeremias Group product range includes 50 different CE or UL certified systems covering commercial and domestic applications complimented by freestanding Industrial steel chimneys up to 10 feet in diameter. Jeremias offers its clients a wide range of high quality products, technical support for projects, and stack sizing software.

With over 40 years of experience in the venting and component exhaust industries, Jeremias has seven (7) manufacturing plants in six (6) different countries worldwide. Jeremias today has more than 1,000 employees and is proud of its German engineering origins, and fortunately is now also manufactured in the USA from 100% local materials!

Here in North America, Jeremias Inc. focuses on only high pressure exhaust systems for commercial and industrial applications.

Research and Development

Jeremias has over sixty (60) CE Certified exhaust and chimney systems worldwide for domestic, commercial, and industrial applications. "CE Certification" is the mandatory conformity safety testing for products sold throughout Europe and other parts of the world.

In North America, Jeremias employs only Underwriters' Laboratories (UL) for testing, certifications, and listings to all applicable UL and ULC Standards.

Opened in 2013, the Jeremias R&D Lab in Logan, OH has the industry's most experienced lab technicians on staff and incorporates the latest equipment technologies. This laboratory enables



INTRODUCTION

Jeremias to provide industry leadership with a continued focus on new factory-built exhaust applications and unique listings. For example, Model DWKL is the first double wall commercial exhaust system in North America that is purposely designed to use insulation between the walls from the start; whereas other manufacturers derived insulated versions from the original air space design.

All Stainless Steel Construction



The standard 444 stainless steel (EN 1.4521) inner wall is the new standard for high temperatures yet still corrosive resistant to flue gas condensation. 444 stainless steel provides a better higher temperature solution over austenitic 304 or 316 stainless steels due to lower expansion coefficient value, meaning no cracking from less expanding oxides. 444 stainless steel has very good resistance to pitting corrosion in chloride media, much better than 304 (EN 1.4301) and 316 (EN 1.4401) stainless steels, and even better than 316L (EN 1.4404) stainless steel. 444 stainless steel also has a higher minimum proof strength than 304 stainless steel in combination with

lower work hardening behavior.

The outer jacket is always made of stainless steel, 430 stainless steel with a bright annealed finish is standard.

All accessories (including support plates and angle rings) are also made of stainless steel. This means there is no cross contamination in the factory from carbon steel cutting/welding. Jeremias cleans all external welds to assure the customer clearly sees the quality standard we are setting.

Jeremias backs our exhaust systems with an industry's first Twenty-Five (25) Year Standard Warranty.



Best Insulation

Jeremias uses the new Superwool® Plus fiber blanket by Thermal Ceramics (Augusta, Georgia), which has improved handling strength and enhanced thermal properties. Superwool® Plus blanket is manufactured from pure raw materials using a new manufacturing technology. In addition to enhanced thermal properties, large nuisance dust particles have been effectively eliminated making the product soft to the touch and less irritating during use. Superwool® Plus blanket contains neither binder nor lubricant and does not emit any fumes or smell during the first high temperature firing.

Jeremias compresses a $1\frac{1}{2}$ " blanket into a $1\frac{1}{4}$ " area delivering better clearances and skin temperatures than other loose fitting blanket insulated pipes. This also eliminates any chance of insulation settling during shipment and storage. See the installation clearance example using the same pipe I.D. as compared to other manufacturers. Jeremias Model DWKL clearly is the industry leader in the lowest required footprint.

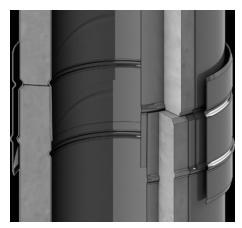


Largest Joint Connection Surface Area

Models DWKL and SWKL are cylindrical, factory-built, modular venting systems that incorporate a steel to steel conical joint and clamp system for quick and easy assembly in the field. A Jeremias supplied high temperature ceramic lubricating and assembly paste is applied on the conical joint to assure the best steel to steel connection; and it is then tapped into place creating a gas-tight and liquid-tight seal.

The conical joints have a 2.2" steel to steel surface-area at each connection allowing greater stiffness, sealing, and durability over $\frac{1}{2}$ " flange to flange systems. Example, 6" I.D. SWKL/DWKL have a 41.45 in² surface area at each joint where a $\frac{1}{2}$ " flanged systems has 9.42 in². UL Testing resulted in an industries first 90" W.C. pressure capability after continuous 1400°F flue gas temperatures.

The double wall Model DWKL is insulated with 1¼" thick compressed fiber which allows the inner and outer pipes to stay aligned, without the use of additional clips or brackets. On other designs, clips or brackets act as a thermal bridge from the inner wall to outer jacket, so with no additional thermal bridge at the joint means there are no hot spots at pipe and fitting connections.



TECHNICAL SPECIFICATIONS

Model and Part Identifications

Part numbers include the $\underline{\text{Model}}$ (DWKL or SWKL), $\underline{\text{diameter}}$, and $\underline{\text{item code}}$.

Example 1: DWKL8-36L for an 8 inch inner diameter Model DWKL double wall 36 inch length of pipe.

Example 2: SWKL10-90WT for a 10 inch inner diameter Model SWKL single wall 90° Wye Tee.

Material and Thicknesses

(DWKL and SWKL)

Inner Liner:

0.035" thick Type 444 stainless steel

(DWKL only)

Insulation:

1.25" thick compacted 8 PCF fiber insulation (9.6 PCF net effective)

(DWKL only)

Outer Jacket:

0.025" thick Type 430 stainless steel

Underwriters Laboratories Listings

United States:

(DWKL)

- UL-103 Standard, Building Heating Appliance Chimney Listing
- 2. UL-103 Standard, Additional Type HT Listing
- 3. UL-2561 Standard, 1400F Chimney Listing
- 4. UL-103 & UL-2561 Standards, Additional Positive Pressure Listing

(SWKL)

- UL-103 Standard, Building Heating Appliance Chimney Listing
- 6. UL-103 Standard, Additional Positive Pressure Listing

Canada:

- 7. Industrial Type 540°C Chimney
- 8. Industrial Type 760°C Chimney

Code and Standards

Models DWKL and SWKL when installed per their Installation Instructions, are code compliant with:

- NFPA 211
- IMC
- NFPA 54
- IFGCUMC
- NFPA 31NFPA 37
- OMC
 CMC
- CSA-B149

Also Models DWKL and SWKL comply with the following codes and standards related agencies or associations:

- NFPA (National Fire Protection Association)
- ASHRAE (American Society of Heating, Refrigerating and Air Conditioning Engineers)
- ICC (International Code Congress)
- UL (Underwriters Laboratories, Inc.)
- ULC (Underwriters' Laboratories of Canada)
- CSA (Canadian Standards Association)
- IAPMO (International Association of Plumbing and Mechanical Officials)

Operating Pressures

Models DWKL and SWKL have been evaluated and Listed by UL for positive pressures up to 90" W.C. internal static pressure after exposure to 1400°F internal continuous temperatures.

Operating Temperatures and Clearances

Operating Temperatures:

Criteria	Permitted Temperatures	
UL-103 Building Heating Appliance Chimney ULC/ORD-C959 Industrial Type 540°C Chimney	1000°F (540°C) Continuous 1400°F (760°C) Intermittent	
Additional UL-103 Type HT	2100°F (1150°C) for 10 Minutes	
UL-2561 1400°F Chimney ULC/ORD-C959 Industrial Type 760°C Chimney	1400°F (760°F) Continuous 1800°F (980°C) Intermittent	

Minimum Airspace Clearance to Combustibles:

Inside Diameter	DWKL 1000°F Building Chimney	DWKL 1400°F Industrial Chimney	SWKL Single Wall Stack & Connector
3" (76mm)	0.50" (12.7mm)	0.50" (12.7mm)	18" (457.2mm)
4" (102mm)	0.50" (12.7mm)	0.50" (12.7mm)	18" (457.2mm)
5" (127mm)	0.50" (12.7mm)	0.50" (12.7mm)	18" (457.2mm)
6" (152mm)	0.50" (12.7mm)	0.50" (12.7mm)	18" (457.2mm)
7" (178 mm)	0.75" (19.1mm)	0.75" (19.1mm)	18" (457.2mm)
8" (203mm)	0.75" (19.1mm)	0.75" (19.1mm)	18" (457.2mm)
9" (229mm)	0.75" (19.1mm)	0.75" (19.1mm)	18" (457.2mm)
10" (254mm)	0.75" (19.1mm)	0.75" (19.1mm)	18" (457.2mm)
11" (249mm)	0.75" (19.1mm)	0.75" (19.1mm)	18" (457.2mm)
12" (305mm)	0.75" (19.1mm)	0.75" (19.1mm)	18" (457.2mm)
13" (330mm)	0.75" (19.1mm)	0.75" (19.1mm)	18" (457.2mm)
14" (456mm)	0.75" (19.1mm)	0.75" (19.1mm)	18" (457.2mm)
16" (406mm)	1.00" (25.4mm)	1.00" (25.4mm)	18" (457.2mm)
18" (457mm)	1.00" (25.4mm)	1.00" (25.4mm)	18" (457.2mm)
20" (508mm)	1.00" (25.4mm)	1.00" (25.4mm)	18" (457.2mm)
22" (559mm)	1.00" (25.4mm)	1.00" (25.4mm)	18" (457.2mm)
24" (610mm)	1.00" (25.4mm)	1.00" (25.4mm)	18" (457.2mm)

Do not wrap or place any type of insulation in the required clearances space surrounding the chimney in an effort to reduce the clearance to combustibles or to create some sort of fire protective enclosure.

Clearance to non-combustibles:

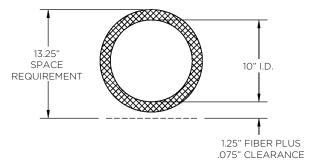
As required for installation, access, inspection, latest NFPA, or per local code.

TECHNICAL SPECIFICATIONS

Installation Clearance Example

Model DWKL is designed for minimum space requirement. The 1.25" and compacted insulation provides the least amount of space requirements for installations.

Example of 10" I.D. shown:



Where Jeremias' DWKL only requires 13.25" space, any other fiber insulated pipe would require at least 14" of space.

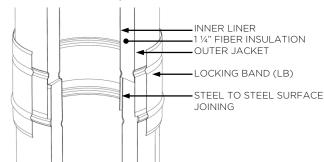
Joint Detail

Models DWKL and SWKL are cylindrical, factory-built, modular venting systems that incorporate a steel to steel conical joint and clamp system for quick and easy assembly in the field.

A Jeremias supplied high temperature ceramic lubricating and assembly paste is applied on the inner wall conical joint to assure the best steel to steel connection.

The double wall Model DWKL is insulated with $1\frac{1}{4}$ " thick compressed fiber which allows the inner and outer pipes to stay aligned.

Model DWKL Assembly Detail

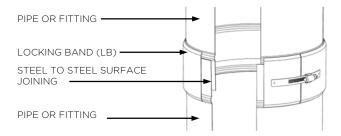


Further features of Model DWKL double wall and fiber insulated include:

- a) Reduced clearance to combustibles
- b) Reduced outer pipe skin temperatures
- c) Reduced building heat gain
- d) Increased efficiencies of energy recovery systems
- e) Reduced noise levels caused by high velocity exhausts
- f) Maintain flue gas heat for chimney draft performance

The single wall Model SWKL can be used as an option for an Unlisted Metal Chimneys (Smokestacks) or single wall Steel Pipe Connectors as defined by NFPA 211. Model SWKL is intended for an entirely non-combustible surrounding and must be installed in strict accordance with NFPA 211 requirements for single wall stacks and connectors.

Model SWKL Assembly Detail



Further features of Model SWKL single wall include:

- a) No field welding
- b) All stainless steel construction
- c) Smooth flowing inner liner compared to welded steel
- d) Wide array of accessories such as supports and drains
- e) May be connected to and from DWKL

Pipe Weight per Foot

The approximate installed weight of the DWKL and SWKL exhaust systems can be found using this table. This table does not include accessories such as supports and guides, nor shipping packaging or palletizing weight.

Inside Diameter	DWKL lb/ft	DWKL kg/m	SWKL lb/ft	SWKL kg/m
3" (76mm)	3.5	5.1	1.1	1.7
4" (102mm)	4.4	6.5	1.5	2.2
5" (127mm)	5.3	7.9	1.9	2.8
6" (152mm)	6.3	9.3	2.2	3.3
7" (178 mm)	7.2	10.7	2.6	3.9
8" (203mm)	8.1	12.1	3.0	4.4
9" (229mm)	9.1	13.5	3.4	5.0
10" (254mm)	10.0	14.9	3.7	5.6
11" (249mm)	10.9	16.3	4.1	6.1
12" (305mm)	11.9	17.7	4.5	6.7
13" (330mm)	12.8	19.1	4.9	7.2
14" (456mm)	13.8	20.5	5.2	7.8
16" (406mm)	15.6	23.2	6.0	8.9
18" (457mm)	17.5	26.0	6.7	10.0
20" (508mm)	19.4	28.8	7.5	11.1
22" (559mm)	21.3	31.6	8.2	12.2
24" (610mm)	23.1	34.4	9.0	13.3

TECHNICAL SPECIFICATIONS

Joint Assembly

The Model DWKL joint system is designed for a quick and easy installation. Follow Steps 1 through 4 for general pipe and fittings assembly.

Model DWKL Assembly

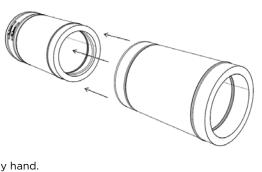
Step 1

Clean the inner side of the female end and the outer side of the male end of each pipe. Apply the KL Paste to the female end.



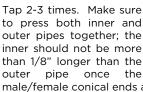
Step 2

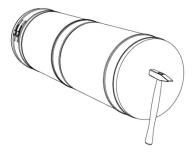
Use your hands center both pipes alignment. Connect both pipes and press them together as much as possible by hand.



Step 3

Use the wood plate (supplied with shipment) and place it on the end of the assembly.





male/female conical ends are engaged.

Step 4

Install and fix the Locking Band (LB). To ensure the connection is well done, the Locking Band has to be perfectly fitted in both grooves.

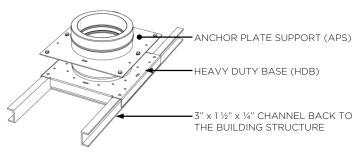


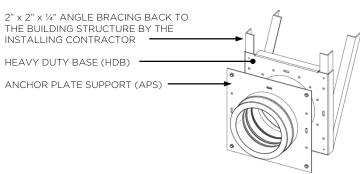
The Model SWKL single wall is exactly the same joint as the inner portion of the above Model DWKL. Use the same installation procedures for SWKL as DWKL.

Support Innovations

Jeremias uses a one-piece Anchor Plate Support (APS) that incorporates a heavy gauge stainless steel plate that is factory welded to a short pipe length.

Also available is the Heavy Duty Base (HDB) that eliminates the need for the installer to build framework around the support base. The HDB is made to accept steel by the installer (for both vertical and horizontal configurations) and can support heights up to 300' of vertical pipe weight.





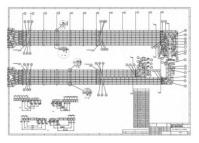
Sizing/Pressure Calculations

Jeremias' engineering uses its own software based upon "Chimney, Gas Vent, and Fireplace Systems" chapter of the ASHRAE Handbook to assure that the exhaust and chimney system is sized in accordance with the appliance manufacturers' installation instructions.



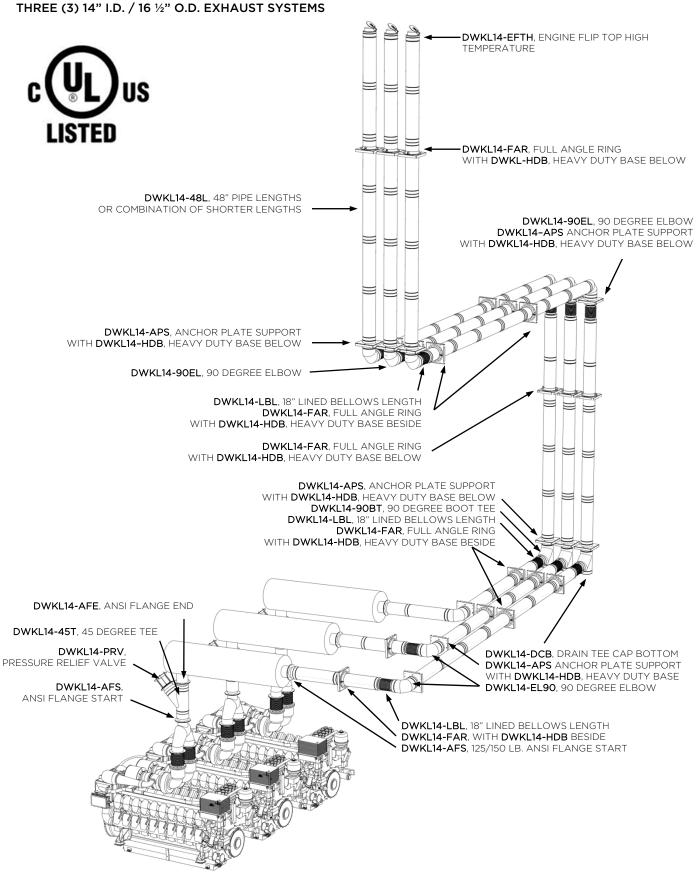
Submittal and Warranted Designs

Jeremias also provides CAD layout designs that show all required accessories, including drains, supports, access panels, etc., to be in accordance to any specific appliance manufacturers' installation instructions.



SAMPLE SYSTEMS

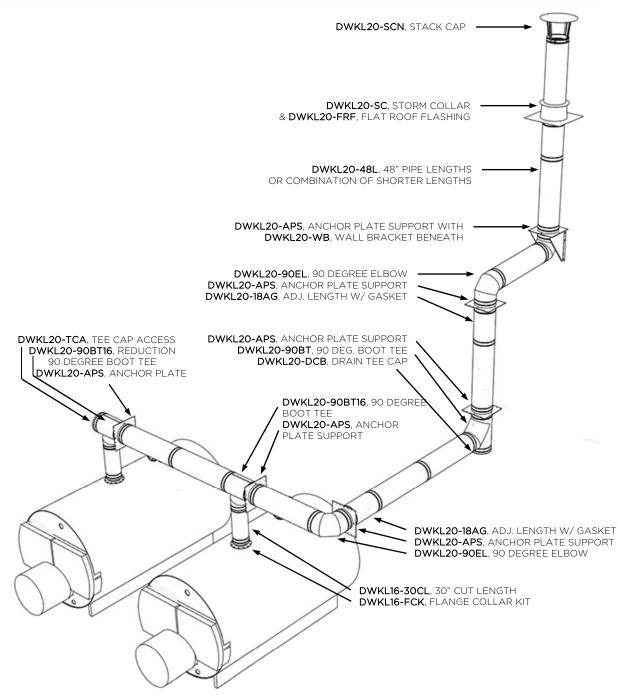
SAMPLE 1 - DWKL ENGINE EXHAUST



SAMPLE SYSTEMS

SAMPLE 2 - DWKL BOILER STACK

TWO (2) 16" I.D. INTO 20" I.D. / 22 1/2" O.D. STACK

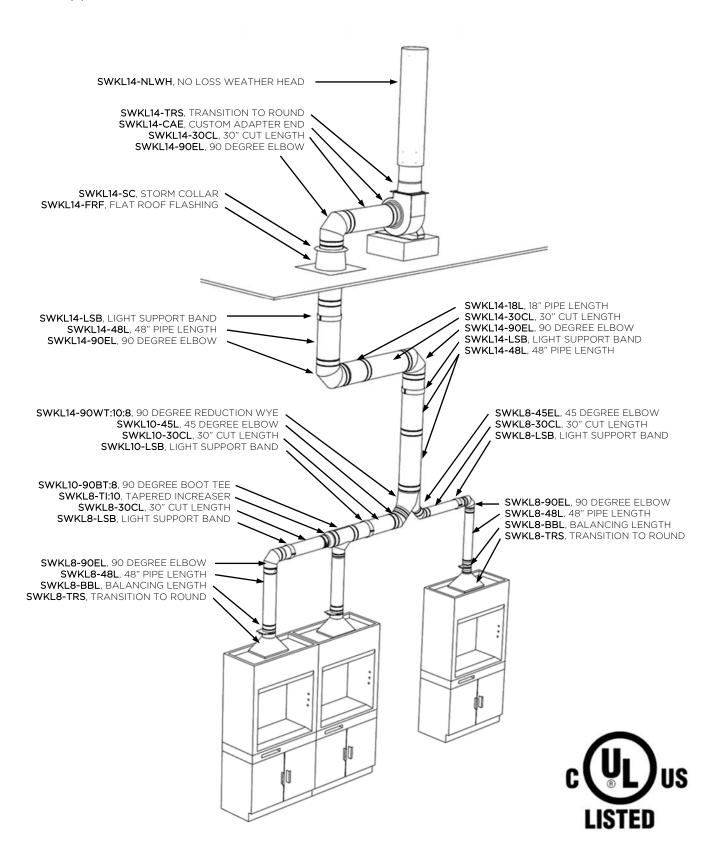




SAMPLE SYSTEMS

SAMPLE 3 - SWKL FUME HOOD VENT

THREE (3) 8" I.D. INTO 10" I.D. AND 14" I.D. SINGLE WALL EXHAUST



WARRANTY STATEMENT

I. 1-Year Limited Warranty

Jeremias Inc. ("Jeremias") provides a 1-year limited warranty ("1-Year Limited Warranty") for its high pressure and high temperature exhaust systems models SWKL and DWKL (collectively, the "Products") for any defect in workmanship or materials under normal use from the date of shipment to the purchaser of Products ("Purchaser"), subject to the following conditions:

- Product sizing and specifications have been performed in accordance with generally accepted engineering practices.
- Correct installation and maintenance in full compliance with Jeremias' installation and maintenance instructions as published at the time of installation.

II. Extended 25-Year Limited Warranty

Jeremias provides for an extended 25-year limited warranty ("25-Year Limited Warranty") for any defect in workmanship or materials under normal use from the date of shipment to the Purchaser, subject to the satisfaction of the following conditions:

- Products must have been designed and sized by Jeremias' personnel.
- Availability of a written inspection report from the time of installation, or timely thereafter, by a Jeremias inspector or an
 inspector authorized by Jeremias, that the Product assembly and installation conformed to all of Jeremias' assembly and
 installation instructions
- Products were at all times operated and maintained in full compliance with Jeremias' operation and maintenance instructions as published at the time of installation or as later provided to Purchaser by Jeremias.

III. Exclusion of Limited Warranty

The 1-Year Limited Warranty and the 25-Year Limited Warranty (collectively the "Limited Warranty") shall not cover (i) damages to: wear parts, e.g. seals; demonstration units; paintwork; moving parts, including but not limited to compensators, flue gas dampers, draught regulators, chimney, doors; flexible piping; insulation; consumables, such as granulates; minor Product deviations which do not effect functionality; or (ii) damages caused by: contamination of ambient air or combustion air by chlorinated hydrocarbons or other vapors which may cause excessively severe acid condensate to form within the Products; merchandise provided by other manufacturers; installation, transport or commissioning; Purchaser, an installer or other third parties; normal wear and tear; any party other than Jeremias in a willful manner; force majeure, including, but not limited to flood, fire or frost; non-compliance with the assembly, installation, operation and maintenance instructions available at www.JeremiasInc.com; assembly, installation, maintenance or repair by unqualified personnel; improper commissioning; use of Products not in accordance with their intended purpose; exposure of Products to any metals of an inferior quality; contamination of the Products between unpacking and assembly; burning of wood other than unpainted, natural wood, which has been stored for at least 3 years and which moisture level does not exceed 20%; or burning of chipboard or domestic waste.

IV. Remedies

If a valid Limited Warranty claim arises, Jeremias shall, it its sole discretion, either repair the Product or deliver a properly functioning Product. This Limited Warranty is limited to repair or replacement of the Product plus shipping cost to the location of the defective Product. The Limited Warranty does not cover labor costs for removal or replacement of the defective Product, unless such labor shall be carried out by Jeremias itself in its sole discretion.

V. Filing of a Limited Warranty Claim

Limited Warranty claims may only be asserted during the term of the applicable Limited Warranty period. Any extension of the term of the Limited Warranties shall be excluded, regardless of the legal basis. If Purchaser believes that there is a justified Limited Warranty claim, Purchaser shall notify Jeremias to that effect in writing. Any claims stemming from or relating to a Limited Warranty shall be asserted in detail within eight weeks after the discovery of the defect (the time when the notification is received by Jeremias will be the basis for determining whether a claim has been reported within this deadline) or else shall be excluded and not be recognized by Purchaser. Such notification shall include a description of the defect, original proof of purchase, and a copy of the written inspection report as described in Section II above (if applicable).

VI. No Other Warranty

EXCEPT AS SET FORTH EXPRESSLY THEREIN, JEREMIAS MAKES NO WARRANTIES, EITHER EXPRESS OR IMPLIED, REGARDING THE PRODUCTS, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

VII. Damages Disclaimer and Limitation

IN NO EVENT SHALL JEREMIAS BE LIABLE TO ANY CLIENT OR ANY OTHER PERSON FOR ANY (A) INDIRECT, INCIDENTAL, CONSEQUENTIAL OR PUNITIVE DAMAGES, INCLUDING LOSS OF PROFIT OR GOODWILL OR (B) DIRECT DAMAGES TO BODY, HEALTH OR PROPERTY FOR ANY MATTER ARISING OUT OF OR RELATING TO THE PRODUCTS, WHETHER SUCH LIABILITY IS ASSERTED ON THE BASIS OF CONTRACT, TORT OR OTHERWISE EVEN IF JEREMIAS HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. IN NO EVENT SHALL JEREMIAS' TOTAL AGGREGATE LIABILITY FOR DAMAGES EXCEED THE GREATER OF THE AMOUNT OF (A) TOTAL COMPENSATION PAID BY PURCHASER TO JEREMIAS FOR THE PRODUCTS, OR (B) PROCEEDS AVAILABLE FROM ANY INSURANCE POLICY IN EFFECT AND APPLICABLE TO THE EVENT GIVING RISE TO SUCH LIABILITY.

VIII. Notice

Any notice or other communication hereunder to Jeremias shall be sent postage prepaid, by certified mail, by courier such as United Parcel Service or e-mail, to the following: Jeremias Inc., 983 Industrial Park Drive, Marietta, GA 30062, E-mail: Info@JeremiasInc.com. Notices shall be effective upon receipt.

IX. Terms and Conditions of Sale

Purchaser's Terms and Conditions of Sale as currently in effect shall govern these Limited Warranties, including without limitation the rights and responsibilities granted hereunder.

NOTES



Jeremias Inc.

983 Industrial Park Drive, Marietta, GA 30062 678-388-2740 Fax: 678-388-2744 info@jeremiasinc.com www.jeremiasinc.com

SUB_DS103